

Split

Work Order ID 142858-2

142858

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Monday, March 14, 2016 11:25:54 AM

Item ID: D3595-063-450 Accept *N9000040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Rubber Cushion 0.63" wide x 4.50" Long
Start Date: 3/24/2016 Start Qty: ~~60.00~~ ⁵⁸ *60* Cust Item ID:
Required Date: 3/29/2016 Req'd Qty: 60.00 *60* Customer:
Reference:

Approvals: Process Plan: MLJ Date: MAR 14 2016 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.01							
FLOW CNC Waterjet	1-Cut as per Dwg D3595 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2- Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.01							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.02							
Quality Control									

DAS
38
9-89

MAR 21 2016

Work Order ID 142858***142858***

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Item ID: D3595-063-450

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion 0.63" wide x 4.50" Long

Start Date: 3/24/2016 Start Qty: 60.00

60

Cust Item ID:

Required Date: 3/29/2016 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.01

Packaging

LOCATION: LG052

60

DAS
600

MAR 21 2016

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

MCS

MAR 21 2016

Quality Control

MCS

MAR 21 2016

Picklist Print

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Work Order ID: 142858

142858

Parent Item: D3595-063-450

D3595-063-450

Parent Item Name: Rubber Cushion 0.63" wide x 4.50" Long

Start Date: 3/24/2016

Required Date: 3/29/2016

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased			No	100	sf	439.2410	0.0196	1.237895			

MNEO80S 125

NEOPRENE SHEET 0.125

DE 16 / 03 / 21

Location

Loc Qty

Loc Code

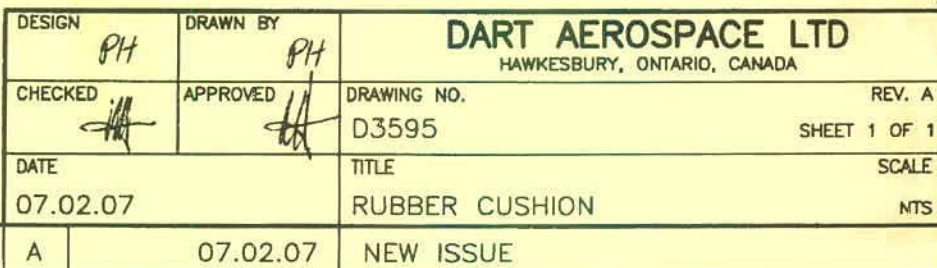
MAT052

439.241

439.241

94539

1.5



07.02.14

Diagram illustrating the dimensions of a rectangular plate:

- 0.125 (STOCK, REF)**: Dimension indicating the stock allowance on the left side.
- LENGTH (REF)**: Dimension indicating the length of the plate.
- WIDTH (REF)**: Dimension indicating the width of the plate.

WIDTH |
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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